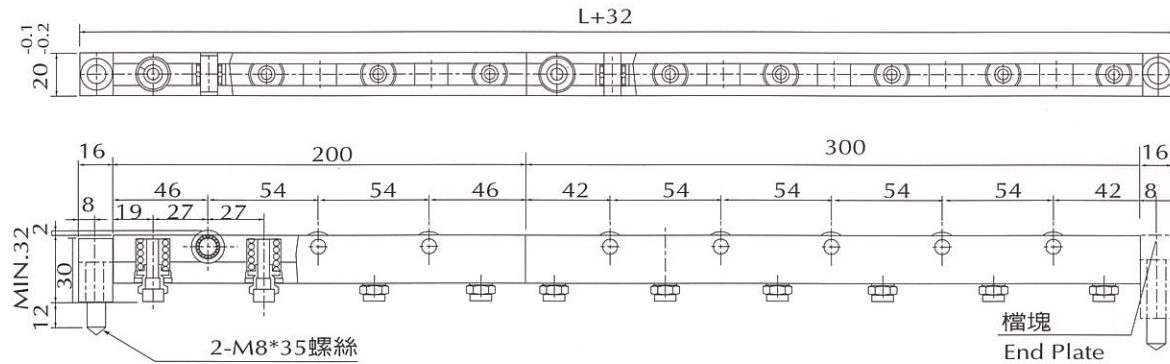
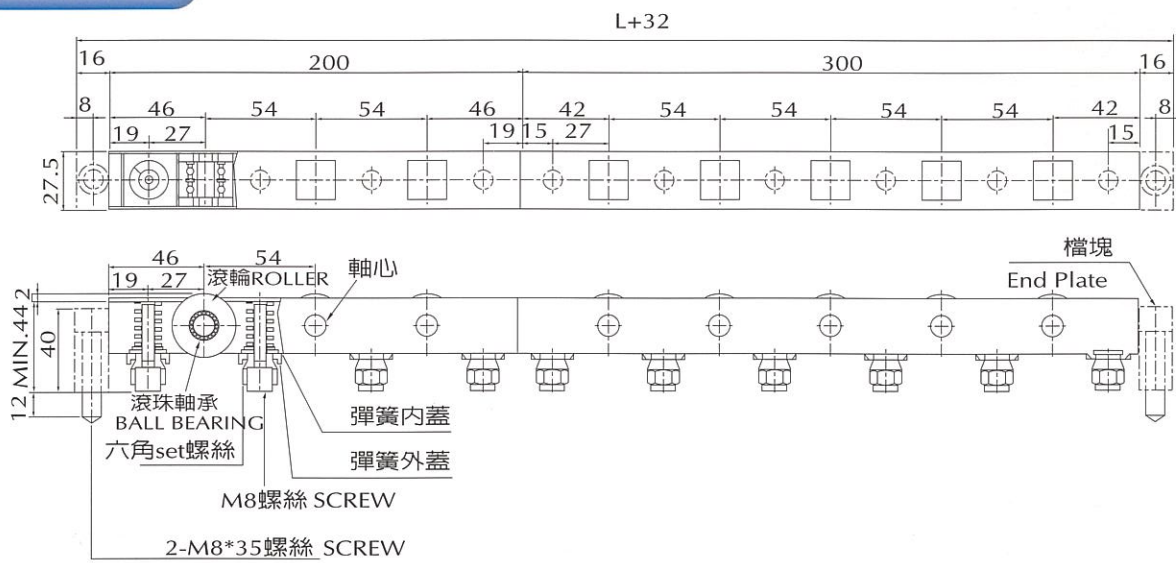


**快速換模系統—DR型/DU型彈簧式舉模器 /  
FORWELL QUICK DIE CHANGE- DR/DL DIE LIFTER**

**DR-22 MODEL**

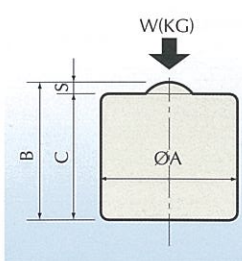
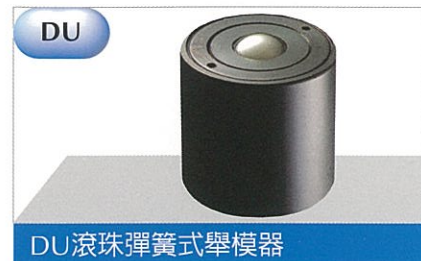


**DR-28 MODEL**



單一舉模器最大舉模力(kgf) Maximum Lift Force per line (kgf)

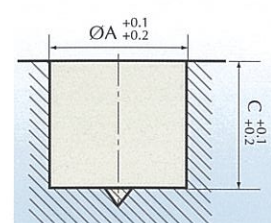
長度 (L) 規格 (MOPEL)	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000
DR22	150	225	300	375	450	525	600	675	750	825	900	975	1050	1125	1200	1275	1350	1425	1500
DR28	300	450	600	750	900	1050	1200	1350	1500	1650	1800	1950	2100	2250	2400	2550	2700	2850	3000



**特性規格 Specifications**

	DU100	DU200
A	38 <sup>+0</sup> <sub>-0.05</sub>	45 <sup>+0</sup> <sub>-0.05</sub>
B	38	45
C	35 <sup>+0</sup> <sub>-0.05</sub>	42 <sup>+0</sup> <sub>-0.05</sub>
S	3	3
W	100Kgf	200Kgf

**台盤加工尺寸**



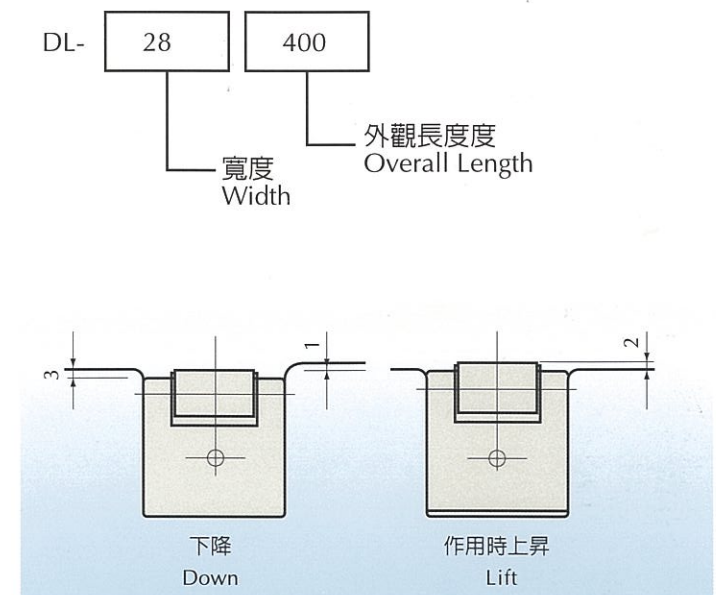
**快速換模系統—DL型油壓式舉模器 /  
FORWELL QUICK DIE CHANGE - DL DIE LIFTER**

DL型油壓式舉模器以油壓方式舉模有強力舉模能力適合模具重量變化差異大時使用。

The hydraulic DL DIE LIFTER withstands heavy load weights and abuse. The scrap guard/ scrapers keep the roller surfaces free from scraps. The rollers are arrayed in closer pitches to prevent damage to the bottom of heavy dies. The height of the roller can be adjusted by removing some of the built-in shims with different thicknesses.



\*大陸專利號：ZL 01 2 68229.2



**特性規格 Specifications**

基本形式 Basic Model	DL28	DL50
單一缸體舉模力 (tons) Lifting Force per Cylinder tons	0.5	1.1
工作油壓 (kgf/cm <sup>2</sup> ) Working Hydraulic Pressure	250	250
總上昇行程 (mm) Total Stroke mm	3	3
單一缸體容油量 (cc.) One Cylinder Capacity cc	0.6	1.4
每個滾輪的最大載模能力 Roller Max. Load Cap (kg)		
模具材質 Die Material	SS41	200
	S45C	350